



PO Box 218, 2170 Julia Simpkins Road, Hiwassee, Virginia 24347  
Phone: (540) 980-7233 Fax: (540) 980-8781  
Web: [www.hoovermuller.com](http://www.hoovermuller.com) E-mail: [hoover@hoovercolor.com](mailto:hoover@hoovercolor.com)

## HOOVER AUTOMATIC MULLER

### FIBER PIN REMOVAL & REPLACEMENT

1. Drill hole in fiber pin using 1/8 inch drill bit.

Do not let drill contact aluminum on side or bottom of hole.

Fiber pin should twist out of hole by riding up the 1/8 inch drill bit. If not successful, replace drill bit with one slightly larger in diameter (not to exceed 1/4 inch drill bit size) and enlarge existing 1/8 inch hole in fiber pin.

Pin will now come out.

2. Make sure hole in aluminum casting is clean. Insert replacement fiber pin in hole (larger end down).

Tap in place with small hammer until shoulder is flush with aluminum plate surface.

Replacement pin is now correctly installed.